



Gane Brothers & Lane (Ncala, LLC)

TECHNICAL BULLETIN

1400 Greenleaf Avenue • Elk Grove Village, IL 60007
Ph 800.323.0596 • Fax 800.784.2464
www.ganebrothers.com

Heavy Weight Pajco Lexide
Tech Sheet # 2040 Sample Card #2518
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PAJCO LEXIDE - Heavy Weight **Premium saturated, acrylic coated cover material** **Overview**

Heavyweight Pajco is a luxurious replacement for leather board. It is manufactured with a proprietary process that enhances its end use performance as a heavyweight cover material. Heavyweight Pajco is an exceptionally smooth product that features exceptional strength and fold endurance while resisting tearing and cracking. It is perfect for menu covers, wine lists and many other cut flush applications. Heavyweight Pajco is available in a wide range of colors and finishes, in thicknesses of .017, .025 and .030 gauge.

Information

- Heavyweight, latex-saturated decorative cover material
- Cellulose blend with aqueous acrylic surface
- Roll size:
 - .017 x 46" wide, 125 yard rolls approximately 145 pounds per roll
 - .025 x 46", 70 yard rolls approximately 110 pounds per roll - .030 x 46" wide, 70 yard rolls approximately 130 pounds per roll
- Colors:
 - .017: 4 stock colors in kid grain are available
 - .025: 12 stock color/embossing combinations (kid, shoe, and Moroccan grain) are available, including 2 prints
 - .030: 6 stock color/embossing combinations are available
- Backcoat 2 - is an aqueous backcoat which will closely match the face coating color. Glueable, but test prior to manufacturing for best results. Appearance is semi bright. Standard except where noted.
- Backcoat 3 - is an aqueous backcoat matching the face coating color. It will not rub off wet or dry, and can easily be wiped clean. It is difficult to glue and special glues must be used.

Features

- Enhanced strength and durability
- Simulates traditional fine leathers and textiles
- Resists dog-earring
- Meets the demands of rugged daily wear and tear
- Excellent hinge/fold strength

Manufacturing Techniques

Can be sewn, sheeted, cut and squared, slit, and embossed. Folded when properly scored.

Gluing: Back -

Protein adhesive, Dextrine based, Resin based, and Hot Melt

Gluing : Front: - Resin based adhesive

Scoring: Score from face (front side) with rounded face scoring rule or by channel creasing method.



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Decorating Techniques

- Foil Stamping
- Blind Embossing
- Screen Printing

Applications

- Decorative Packaging
- Hobbies & Crafts
- Looseleaf
- Menus & Hospitality
- Office Products
- Point of Purchase
- Portfolios
- Scrapbooking

Miscellaneous Information

MSDS: Under Federal Right to Know Law, title 29 of the Code of Federal Regulation (CFR), it is stated that manufactured products, can be considered articles and, as such, are not considered hazardous substances for which Material Safety Data sheets are required.