



Gane Brothers & Lane (Ncala, LLC)

## TECHNICAL BULLETIN

1400 Greenleaf Avenue • Elk Grove Village, IL 60007  
Ph 800.323.0596 • Fax 800.784.2464  
www.ganebrothers.com

### Supported Expanded Vinyl

Tech Sheet #2098 Sample Card #383900

Issued 06/30/2015

## Supported Expanded Vinyl

### Expanded vinyl film, with cast finish with a Nexus or knit backing

#### Overview

Expanded vinyl film, with cast finish with a Nexus or knit backing. Each material features a unique leather-like finish, ranging from the deep embossing of Saddle Calf to the understated, glossy texture of Castilian. Embossing options include Castillian, Saddle Calf and Tiffany.

#### Information

- **Castillian:**
  - Expanded vinyl
  - Standard Width: 54" (137.16 cm) put up on 50 yard rolls on 3" cores
  - Weight: approximately 1,580 pounds per 1,000 yards
  - Available in burgundy
  - Castillian embossing
  - Acceptable gluing includes: Polyvinyl Acetate (PVA) and Hot Melt.
  - Manufacturing techniques: Sew and cut, or seal and cut
- **Saddle Calf:**
  - Base: Natural poly cotton knit
  - Expanded vinyl
  - Standard Width: 54" (137.16 cm) put up on 40 yard rolls on 3" cores
  - Weight: approximately 2,125 pounds per 1,000 yards
  - Available in Peanut and Madison Grey
  - Saddle Calf Embossing
  - Acceptable gluing includes: Polyvinyl Acetate (PVA) and Hot Melt.
  - Manufacturing techniques: Sew and cut, or seal and cut
- **Tiffany:**
  - Base: natural poly cotton knit
  - Expanded vinyl
  - Standard Width: 54" (137.16 cm) put up on 40 yard rolls on 3" cores
  - Weight: approximately 1,750 pounds per 1,000 yards
  - Available in Navy
  - Tiffany embossing
  - Acceptable gluing includes: Polyvinyl Acetate (PVA) and Hot Melt.
  - Manufacturing techniques: Sew and cut, or seal and cut

#### Features

- Leather-like appearance
- Capable of heavy duty use
- Soil and stain resistant



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### **Manufacturing Techniques**

Acceptable gluing includes: Polyvinyl Acetate (PVA) and Hot Melt  
Manufacturing techniques: Sew and cut, or seal and cut

### **Decorating Techniques**

- Foil Stamping
- Screen Printing
- Die-Electric Debossing
- Appliqué

### **Applications**

- Decorative Packaging
- Hobbies & Crafts
- Looseleaf
- Luggage & Cases
- Menus & Hospitality
- Office Products
- Point of Purchase
- Portfolios
- Scrapbooking

### **Miscellaneous Information**

MSDS:Under Federal Right to Know Law, title 29 of the Code of Federal Regulation (CFR), it is stated that manufactured products, can be considered articles and, as such, are not considered hazardous substances for which Material Safety Data sheets are required.