



Gane Brothers & Lane (Ncala, LLC)

TECHNICAL BULLETIN

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46-OPS

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46-OPS

Hot Melt Adhesive for Perfect Bound Books

Overview

46-OPS is a white hot melt adhesive specially formulated for higher-speed, single clamp perfect binding machines (i.e. Sulby, Rosback). This adhesive has a 350° F operating temperature and has an open time of three to four seconds.

Information

- Operating temperature - 350° F
- Form: chips
- Put up: 50 pound cartons or 150 pound drums
- Weight: 50 pounds / carton or 150 pound / drum
- Usage:
 - Machine apply
 - Single clamp perfect binding

Features

- White color
- Flexible
- Fast Set
- Good Pot Life
- Neutral pH
- No VOC's
- No Acid
- 100% Solids

Applications

- Bookbinding