



Gane Brothers & Lane (Ncala, LLC)

## TECHNICAL BULLETIN

1400 Greenleaf Avenue • Elk Grove Village, IL 60007  
Ph 800.323.0596 • Fax 800.784.2464  
www.ganebrothers.com

**Unsupported Expanded Vinyl**  
Tech Sheet #2018 Sample Card #N/A  
Issued 11/01/2018

## Unsupported Expanded Vinyl Cast Expanded Vinyl Film

### Overview

Gane's unsupported expanded vinyl is available in two embossings which simulate a leather-like finish. Ranging from .030 to .035 point thickness, these materials are ideal for applications which require the feel of leather for tear-seal manufacturing.

### Information

- **Castillian:**
  - Expanded vinyl
  - Standard Width: 54" (137.16 cm) put up on 50 yard rolls on 3" cores
  - Weight: approximately 1,380 pounds per 1,000 yards
  - Available in Hunter Green and Navy
  - Castillian embossing
  - Manufacturing techniques: Tear-seal
- **Zephyr:**
  - Expanded vinyl
  - Standard Width: 54" (137.16 cm) put up on 40 yard rolls on 3" cores
  - Weight: approximately 1,380 pounds per 1,000 yards
  - Available in Burgundy
  - Zephyr Embossing
  - Manufacturing techniques: Tear-seal
- **Buckskin:**
  - Expanded vinyl
  - Standard Width: 54" (137.16 cm) put up on 50 yard rolls on 3" cores
  - Weight: approximately 1,380 pounds per 1,000 yards
  - Available in Black
  - Buckskin Embossing
  - Manufacturing techniques: Tear-seal



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### Features

- Leather-like appearance
- Soil and stain resistant
- RF weldable

### Manufacturing Techniques

Manufacturing techniques: Tear-seal

### Decorating Techniques

- Foil Stamping
- Screen Printing
- Die-Electric Debossing
- Appliqué

### Applications

- Decorative Packaging
- Hobbies & Crafts
- Looseleaf
- Menus & Hospitality
- Office Products
- Point of Purchase
- Portfolios
- Scrapbooking

### Miscellaneous Information

MSDS: Under Federal Right to Know Law, title 29 of the Code of Federal Regulation (CFR), it is stated that manufactured products, can be considered articles and, as such, are not considered hazardous substances for which Material Safety Data sheets are required.