



Gane Brothers & Lane (Ncala, LLC)

TECHNICAL BULLETIN

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HM-61 Hot Melt

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HM-61 Hot Melt Hot Melt Adhesive for Perfect Binding

Overview

HM-61 is a white hot melt adhesive that performs exceptionally well with hard to stick papers. It is specially formulated for slower, multi clamp perfect binding machines (i.e. Sulby, Mueller Martini, Baby Pony and Pony). This glue has an open time of 10 to 12 seconds.

Information

- Operating temperature - 350° F
- Form: chips
- Put up: 50 pound cartons and 150 pound drums
- Weight: 50 pounds per carton or 150 pounds per drum
- Usage:
 - Machine apply
 - Multiple clamp perfect binding

Features

- White Color
- Use with coated test stock
- Use with hard-to-stick cover stock
- Flexible
- Slow Set
- Good Pot Life
- Neutral pH
- No VOC's
- No Acid
- 100% Solids

Applications

- Bookbinding